

# CHÂTEAU REYNAUD-LACOSTE

## BORDEAUX

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### Story

Château Reynaud Lacoste has been in the family 6 generations. Benoit Lacoste took over the family business in 2010 and now manages 125 hectares situated in Cessac 25 miles east of Bordeaux. Lacoste has been certified HVE III since 2017 and is dedicated to reducing their carbon footprint & increasing biodiversity. The history of the name is relatively straightforward: **Reynaud** was the name of the place where Benoit's parents lived when they were active. **Lacoste** is our name, and so Château Reynaud Lacoste. 78% of the vineyard is made up of red grape varieties such as Merlot, Cabernet Sauvignon and Petit Verdot. The remaining 22% are white grape varieties such as Sauvignon, Colombard and Sémillon. The vines have an average age of 11 years.

Farming philosophy : sustainable, certified HVEIII

### Vineyard Information

Grape varieties : 100% Sauvignon Blanc

Plot size : 27 ha (67 acres)

Average age of the vines : 11 years

South-Southwest facing

Elevation : 64m (210ft)

Soils : clay & limestone

#### FARMING PRACTICES

- Training Method: Guyot double
- No herbicide or pesticides
- Limited passing between rows to encourage continuous grass cover

### Winemaking

- Mechanical harvest
- Pneumatic press
- Fermentation : Temperature controlled stainless steel and concrete tanks / 10 days
- No malolactic fermentation
- Aging : in stainless steel and concrete tanks / on the lees
- SO2 added at the receival, after the alcoholic fermentation, and adjustments before bottling
- Fined : Yes
- Filtration : Yes
- Vegan : Yes

### Tasting notes

Pale yellow color with green reflections. A nose of citrus and floral notes. Lively and aromatic on the palate, slightly sappy (fat). Long finish. Good balance for this elegant wine, dominated by fresh fruit and a mineral note.

